

# IV CONGRESO IBEROAMERICANO DE INGENIERÍA DE LOS ALIMENTOS

# SENSORY PROFILE OF COFFEA CANEPHORA SUBMITTED TO INNOVATIVE FERMENTATION

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#### INTRODUCTION



Coffea canephora accounts for 44 % of the world's production and has gained prominence in the global market due to its unique and distinctive characteristics. Brazil is the second-largest producer of this specie.



The demand for coffee with better quality and a diverse sensory profile (fruity, floral, vanilla) has been increased.



Post-harvest techniques such as fermentation can be used to create distinct sensory profiles meeting consumer demands.



Self-induced anaerobiosis fermentation (SIAF) is a innovative method of coffee fermentation proposed recently (da Mota et al 2020).

Cassimiro et al. (2023), da Mota et al.(2020), do Rosário et al. (2023), ICO (2024).

## Self-induced anaerobiosis fermentation (SIAF)

- In the SIAF method coffee is fermented in closed bioreactors where oxygen is consumed, and
   CO<sub>2</sub> is gradually produced due to the metabolic activity of microorganisms.
- The changes in the composition of the gaseous atmosphere during fermentation lead to shifts in the dynamics of the microbial populations present in the coffee.
- These shifts, influence the chemical composition of the beans and consequently the sensory quality of the beverage.
- The consumption of oxygen during fermentation inhibits the growth of aerobic mycotoxigenic filamentous fungi and favors the metabolism of lactic acid bacteria and yeasts.
- The coffees present more intensified fruity notes related to yeasts and LAB metabolism,
   which can produce volatiles compounds like acids, esters and ketones.
- However, studies of SIAF method applied to Coffea canephora are scarce.

## **OBJECTIVE**



This study aimed to evaluate modifications in the final score and sensory profile caused by the SIAF compared to the Conventional processing of Canephora coffee.

#### **METHODOLOGY**

Coffea canephora var.
conilon, k61 clone,
Itarana –ES, Brazil, at
300 m





Whole fruits

– Natural

coffee





Drying on cement pátios until 11 -12 % of humidity



Pulped fruits – Pulped coffee



SIAF method

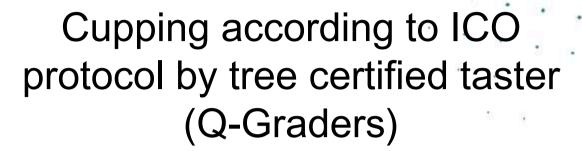
Fermented in closed polyethylene bioreactors with airlock and thermometer for 72h

## **METHODOLOGY**

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Drying until 11-12 % humidity on cement patios











## RESULTS

Coffees submitted to the Conventional processing were classified as "Premium" (70-79 points).

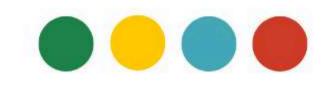
Coffees fermented using the SIAF method were classified as special (>80 points).

The highest final score (81.13 points) was given to the Natural SIAF, which also presented the highest score gain compared to the Natural Conventional (2.75 points).

#### Conventional



#### **Premium**



#### SIAF

81.13



↑ 2.75 points

Lactic acid, esters and ketones – Yeast and LAB metabolism

↑ 0.50 points

**Specialty** 

80.13

## CONCLUSION



SIAF method can be used to obtain special canephora coffee resulting in a beverage with higher score and sensory complexity, mainly in natural coffee.



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## **ACKNOWLEDGMENTS**



## Coffee producers







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